



Raw Material Specifications

Doc #: R100-020-0000	Author: Eddie Fisher Revised by: Mike Grimm/Abdallah Lahham	Page 1 of 2	Issue Date: 12/12/12 Rev. Date: 06/19/23
Department: Yard / Quality Personnel		Frequency: Every Shipment	
-Title: 020 Coke General Specification		Approved: Vitaliy Anosov	

Material Spec. No.: **020**
 Material Name: **Coke**
 Trade Name: **Coke**
 Approved Supplier: **N/A-General Specification Only**
 Supplier Contact: **N/A-General Specification Only**

The specification listed below may be deviated from only, with prior approval from the Executive Office, Purchasing Agent, Quality Manager, and/or the Operations Manager

Moisture **0-15%**
 Fixed Carbon **84%(dry)**
 Ash **12.5%(dry) max**
 VM **3.5% max**
 Sulfur **.9%(dry) max**
 Sizing **3/4" x 1/4" +/- 5%,
 or
 3/4" x 3/8" +/- 10%
 Other sizes could
 be accepted by
 previous
 agreement.**



Coke was placed on one inch graph

Acceptable Shipping Options: **End Dump Trailer
Barge**

Supplier Requirements

- Deliveries shall be made between the hours of: 8:00 AM and 4:00 PM Monday-Friday
- Have current SDS, and all updates as applicable, sent to the plant in a timely manner.
- Have the capability to or the resources to analyze the product and routinely verify the product meets Felman Production, LLC specifications.



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- *Felman Production LLC. Expects all suppliers to maintain a Quality Program. Unless certified to ISO or equivalent the supplier agrees to Felman personnel auditing the Quality System at a date agreed upon by both parties.*
- *Complete Supplier Corrective Action Requests forms when applicable.*

Felman Production