



## Raw Material Specifications

Doc #: R100-020-0000

Author: Eddie Fisher  
Revised by: Mike Grimm/Abdallah Lahham

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Issue Date: 12/12/12  
Rev. Date: 06/19/23

Department: Yard / Quality Personnel

Frequency: Every Shipment

-Title: 020 Coke General Specification (Buckwheat)

Approved: Vitaliy Anosov

Material Spec. No.: **020**  
Material Name: **Coke**  
Trade Name: **Buckwheat Coke**  
Approved Supplier: **N/A-General Specification Only**  
Supplier Contact: **N/A-General Specification Only**

The specification listed below may be deviated from only, with prior approval from the Executive Office, Purchasing Agent, Quality Manager, and/or the Operations Manager

Moisture **0-15%**  
Fixed Carbon **84%(dry)Minimum**  
Ash **12.5%(dry)Maximum**  
VM **1.5 % Maximum**  
Sulfur **.9%(dry)Maximum**  
Sizing **1/2" x 1/4" +/- 5%, or  
1/2" x 3/8" +/- 10%  
Other sizes could  
be accepted by  
previous  
agreement.**

**Coke was placed on one inch graph paper.**



Acceptable Shipping Options: **End Dump Trailer  
Barge**

### Supplier Requirements

- Deliveries shall be made between the hours of: 8:00 AM and 4:00 PM Monday-Friday
- Have current SDS, and all updates as applicable, sent to the plant in a timely manner.
- Have the capability to or the resources to analyze the product and routinely verify the product meets Felman Production, LLC specifications.



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- *Felman Production LLC. Expects all suppliers to maintain a Quality Program. Unless certified to ISO or equivalent the supplier agrees to Felman personnel auditing the Quality System at a date agreed upon by both parties.*
- *Complete Supplier Corrective Action Requests forms when applicable.*

Felman Production