



Raw Material Specifications

Doc #: R100-020-0000

Author: Eddie Fisher

Revised by: Mike Grimm/Abdallah Lahham

Page 1 of 2

Issue Date: 12/12/12

Rev. Date: 06/19/23

Department: Yard / Quality Personnel

Frequency: Every Shipment

-Title: 020 Nut Coke General Specification

Approved: Vitaliy Anosov

Material Spec. No.: **020**
Material Name: **Nut Coke**
Trade Name: **Nut Coke**
Approved Supplier: **N/A-General Specification Only**
Supplier Contact: **N/A-General Specification Only**

The specification listed below may be deviated from only, with prior approval from the Executive Office, Purchasing Agent, Quality Assurance Manager, and/or the Plant Manager

Moisture **0-15%**
Fixed Carbon **85%(dry)min**
Ash **12.5%(dry) max**
VM **1.5% max**
Sulfur **.9%(dry) max**
Sizing **3/4 x 1/4" +/- 5%, or
3/4" x 3/8" +/- 10%
Other sizes could
be accepted by
previous
agreement.**



Coke was placed on one inch graph paper.

Acceptable Shipping Options: **End Dump Trailer
Barge**

Supplier Requirements

- Deliveries shall be made between the hours of: 8:00 AM and 4:00 PM Monday-Friday
- Have current SDS, and all updates as applicable, sent to the plant in a timely manner.



Raw Material Specifications

Doc #: R100-020-0000

Author: Eddie Fisher
Revised by: Mike Grimm/Abdallah Lahham

Page 2 of 2

Issue Date: 12/12/12
Rev. Date: 06/19/23

Department: Yard / Quality Personnel

Frequency: Every Shipment

-Title: 020 Nut Coke General Specification

Approved: Vitaliy Anosov

- Have the capability to or the resources to analyze the product and routinely verify the product meets Felman Production, LLC specifications.
- Felman Production LLC. Expects all suppliers to maintain a Quality Program. Unless certified to ISO or equivalent the supplier agrees to Felman personnel auditing the Quality System at a date agreed upon by both parties.
- Complete Supplier Corrective Action Requests forms when applicable.

Felman Production